

- a Shift Plate Mounted on Side of Exhaust Manifold
- b Combined Coolant Reservoir and Exhaust Elbow
- c + 4" (102mm) Heat Exchanger
- d 4 Blarrel Rochester Carbunetor

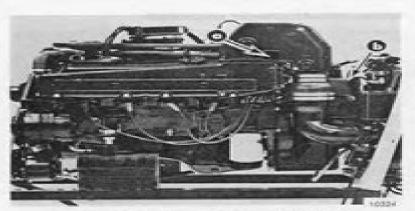
Figure 9, MCM 488R



- a Exhaust Elbow Mounted On Alt End of Manifold
- b Shift Plate At Back of Engine
- c Conventional Ignition System.

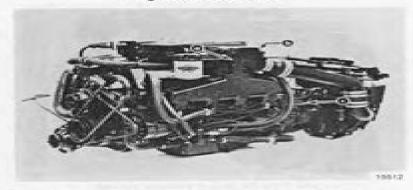
Figure 10. MCM 898/228/260





- a Exhaust Elbow Mounted On Aft End of Manifold
- b Mercury Marine Transmission

Figure 12, MCM 330



- a Exhaust Elbow Mounted In Center of Manifold
- b Thunderbolt IV (HEI) Ignition System
- c Borg-Warner Transmission

Figure 13, MCM 330 (B-W)



- Exhaust Elbow Mounted In Genter of Manifold
- b Shift Plate On Side of Exhaust Elbow c Thunderbolt IV (HEI) Ignition System

Figure 11. MCM 898R/228R/260R

# **Mercruiser 470 Service Manual**

L Darling-Hammond

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