

NOTICE

Throughout this publication, "Dangers", "Warnings" and "Cautions" (outlined in a border and accompanied by the International HAZARD Symbol ) are used to alert the mechanic to special instructions concerning a particular service or operation that may be hazardous if performed incorrectly or carelessly. — OBSERVE THEM CAREFULLY!

DANGER

These "Safety Alerts" alone cannot eliminate the hazards that they signal. Strict compliance to these special instructions when performing the service, plus "common sense" operation, are major accident prevention measures.

DANGER — Immediate hazards which **WILL** result in severe personal injury or death.

WARNING

WARNING — Hazards or unsafe practices which **COULD** result in severe personal injury or death.

CAUTION

CAUTION — Hazards or unsafe practices which could result in minor personal injury or product or property damage.

NOTICE TO USERS OF THIS MANUAL

This service manual has been written and published by the service department of Mercury Marine to aid our dealers' mechanics and company service personnel when servicing the products described herein.

It is assumed that these personnel are familiar with the servicing procedures of these products, or like or similar products manufactured and marketed by Mercury Marine. That they have been trained in the recommended servicing procedures of these products which includes the use of mechanics common hand tools and the special Mercury Marine or recommended tools from other suppliers.

We could not possibly know of and advise the service trade of all conceivable procedures by which a service might be performed and of the possible hazards and/or results of each method. We have not undertaken any such wide evaluation. Therefore, anyone who uses a service procedure and/or tool, which is not recommended by the manufacturer, first must completely satisfy himself that neither his nor the product's safety will be endangered by the service procedure selected.

All information, illustrations and specifications contained in this manual are based on the latest product information available at time of publication.

It should be kept in mind, while working on the product, that the electrical system and ignition system is capable of violent and damaging short circuits or severe electrical shocks. When performing any work where electrical terminals could possibly be grounded or touched by the mechanic, the battery cables should be disconnected at the battery.

Any time the intake or exhaust openings are exposed during service they should be covered to protect against accidental entrance of foreign material which could enter the cylinders and cause extensive internal damage when the engine is started.

It is important to note that, during any maintenance procedure, replacement fasteners must have the same measurements and strength as those removed, whether metric or customary. (Numbers on the heads of the metric bolts and on surfaces of metric nuts indicate their strength. Customary bolts use radial lines for this purpose, while most customary nuts do not have strength markings. Mismatched or incorrect fasteners can result in damage or malfunction, or possibly personal injury. Therefore, fasteners removed should be saved for re-use in the same locations whenever possible. Where the fasteners are not satisfactory for re-use, care should be taken to select a replacement that matches the original.

(OVER)

Mercury Service Manual 03 Engines 4 8209 Cylinder L6 V8

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MerCruiser Service Manual 03 Engines 4 8209 Cylinder L6 V8:

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MerCruiser (Firm),1994 **MerCruiser Marine Engines and Stern Drive Units Service Manual** ,1965 *MerCruiser Stern Drive Units and Marine Engines* Brunswick Corporation. Mercury Marine,Clymer Publications,197? **MercCruiser Stern Drv 86-94 A1 B1 & B2** Penton Staff,2000-05-24 GM Inline 4 Cylinder 2 5 L 151 cid and 3 0 L 181 cid MerCrusier
Inline 4 cylinder 3 7 L 224 cid GM V6 4 3 262 cid GM V8 5 0 L 305 cid 5 7 L 350 cid 7 4 L 454 cid 8 2 L 502 cid
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