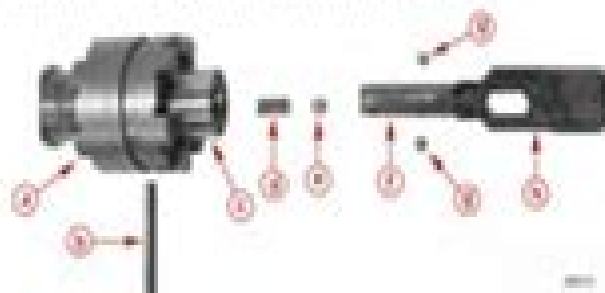


NOTE: If either end of the actuator assembly tool is lost, the long threaded end can be ordered through part number 3838000000. The short pin end can be ordered through part number 3838000000.



Actuator Assembly Tool	3838000000
Pin Key Installation Tool	3838000000
Pin Pin Tool	3838000000

6. Remove the cam follower and clutch actuator rod from the propeller shaft.



- 4 Spring return
5 Drive pin
6 Propeller shaft
7 Compression spring
8 Ball bearing (5.710 in. standard)
9 Clutch actuator rod
10 Ball bearing (5.250 in. standard) (1)
11 Cam follower

12. Remove the spring (4) from the propeller shaft.
13. Clean the clutch actuator rod and cam follower in a mild solvent. Dry with compressed air and inspect the components for wear or damage.

Pinion Gear and Driveshaft Removal

1. Use the driveshaft bearing retainer wrench to remove the driveshaft bearing retainer.



Driveshaft Bearing Retainer Wrench	3838000000
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2. Install the driveshaft bearing tool into the driveshaft spline.

Driveshaft Bearing Tool	3838000000
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3. Use a hammer and file handle to hammer the pinion out.
NOTE: Use a rag to protect the gear housing from damage.
4. Use the driveshaft bearing tool to loosen the pinion nut.
5. Remove the pinion nut and the driveshaft bearing tool.
6. Remove the driveshaft by pulling the driveshaft straight out of the gear housing.
7. If the pinion gear is seated into the driveshaft, clamp the driveshaft in a soft jaw vice.
8. Place a block of wood on the gear housing mating surface. Use a mallet and carefully tap the gear housing away from the driveshaft.
CAUTION: Striking a gear housing directly with a mallet can damage the gear housing causing gear housing failure and/or loss. The pinion bearing rollers can fall out of the pinion bearing race after the driveshaft is removed. Do not touch the rollers.



9. Remove the pinion gear and housing gear assembly from the gear housing.
10. Remove the driveshaft tapered bearing roller and mount the roller to the housing.
11. Position the driveshaft in the vice as shown. Do not tighten the vice jaws directly against the driveshaft. Use soft jaw vice inserts.

Mercury 150l Manual

David Baud



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