

6. Apply Tooling (A) to new O-ring seal. Install O-ring seal to elbow (4). Apply Tooling (A) to the bore of elbow. Position elbow (4) to exhaust gas cooler (8). Install the washers and the bolts. Tighten the bolts finger tight.
7. Loosely assemble clamps (1) and (2) to bellows (3). Install bellows (3) to exhaust gas cooler (8) and the exhaust manifold.

Note: Ensure that the flow arrow is pointing towards the exhaust cooler. Total misalignment of the bellows is 1.50 mm (0.060 inch) lateral and 1.50 mm (0.060 inch) axial.

8. Tighten bolts (5) and fasteners (7) to a torque of 55 N·m (41 lb ft).
9. Tighten the bolts for the elbow (4) to a torque of 12 N·m (106 lb in).
10. Tighten the bolts for the elbow (6) to a torque of 28 N·m (21 lb ft).
11. Tighten clamps (1) and (2) to a torque of 7.5 N·m (66 lb in).

i06175136

Electronic Unit Injector - Remove

Removal Procedure

Table 2

Required Tools			
Tool	Part Number	Part Description	Qty
A	27610266	Pry Bar	1

Start By:

- a. Remove the rocker shaft assemblies. Refer to Disassembly and Assembly, "Rocker Shaft and Pushrod - Remove" for the correct procedure.

NOTICE

Ensure that all adjustments and repairs that are carried out to the fuel system are performed by authorized personnel that have the correct training.

Before beginning ANY work on the fuel system, refer to Operation and Maintenance Manual, "General Hazard Information and High Pressure Fuel Lines" for safety information.

Refer to System Operation, Testing and Adjusting, "Cleanliness of Fuel System Components" for detailed information on the standards of cleanliness that must be observed during ALL work on the fuel system.

NOTICE

Care must be taken to ensure that fluids are contained during performance of inspection, maintenance, testing, adjusting and repair of the product. Be prepared to collect the fluid with suitable containers before opening any compartment or disassembling any component containing fluids.

Dispose of all fluids according to local regulations and mandates.

1. Turn the fuel supply to the OFF position.

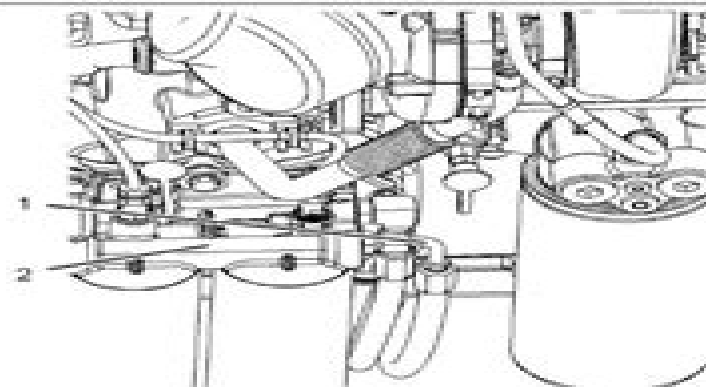


Illustration 26

g0356675-04

2. Disconnect hose (1) from fuel filter base (2) in order to drain fuel from the cylinder head.

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M Woodhall



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