

**To assemble**

1 Fit the backplate (A13) into the casing (A9). Apply some 'Loctite 242' to the screw (A14), fit the screw and tighten it securely.

2 Fit one of the bearings into the recess of the special tool, 21825 898, and use a hand press to press the shaft (A1) through the bearing until the bearing is against the shoulder of the shaft. Fit the distance piece (A7), complete with any shims (A3), over the shaft and fit the second bearing into the special tool, 21825 898. Use the hand press to press the shaft through the bearing until it is in full contact with the distance piece (A7) or shims (A3).

3 With the impeller end of the casing at the top, use the special tool, 21825 899, to press in the counterplate (A10). The rubber side of the counterplate **MUST** be fitted against the casing.

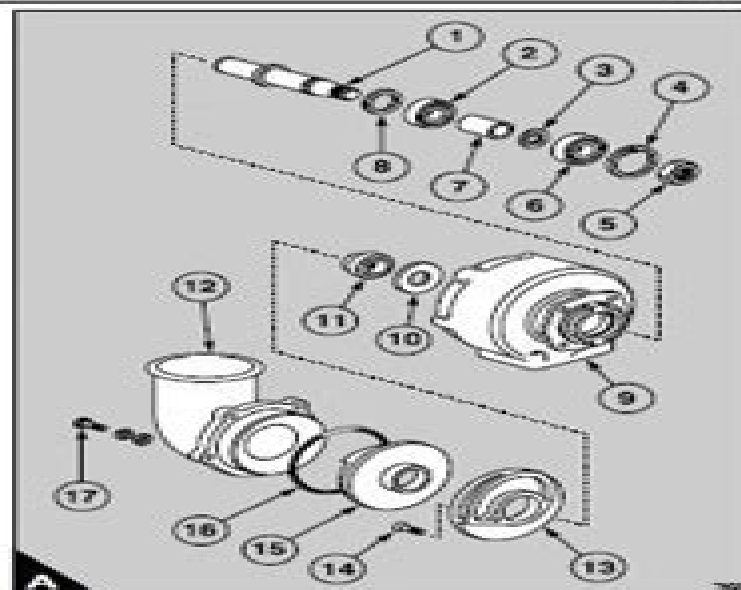
4 Rotate the casing so that the drive end is at the top. Slide the oil seal onto the guide, 21825 903, with the lip toward the drive end of the pump. Press the oil seal fully into its location. Remove the tool.

5 Use the press to fit carefully the assembly of the shaft and bearings into the casing. Ensure that the assemblies are correctly aligned during the operation.

6 Rotate the casing so that the impeller end is at the top and fit the coolant seal (A11). With the coolant pump drive shaft on the bed of a press, fit the impeller over the top of the drive shaft and locate the large end of the thrust pad, part of 21825 897, on the centre of the impeller. Ensure that the slot in the thrust pad is correctly aligned with the protrusion on the end of the shaft.

7 Use the press on the thrust pad to press the impeller onto the shaft. Press down the impeller onto the shaft until the upper face of the impeller boss is aligned precisely with the shoulder of the shaft.

Continued



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Kathleen Armour



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Dragagem ,1975 **National Union Catalog** ,1980 Includes entries for maps and atlases Machinery Lloyd ,1980
Farmers and Consumers Market Bulletin ,2010 *Books in Print Supplement* ,1985 **Books in Print** ,1987
American Book Publishing Record Cumulative, 1950-1977 R.R. Bowker Company. Department of Bibliography,1978
Medical Books and Serials in Print ,1983 **Forthcoming Books** Rose Arny,1998-04 *Who's Who in the Midwest*,
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Books in Print ,1980 Who's who in the South and Southwest ,1991 Includes names from the States of Alabama Arkansas
the District of Columbia Florida Georgia Kentucky Louisiana Mississippi North Carolina Oklahoma South Carolina Tennessee
Texas and Virginia and Puerto Rico and the Virgin Islands **Ford Transit Owners Workshop Manual** J H. Haynes,1980
Hino Workshop Manual ,1984* Ford Transit Diesel 2006 to 2013 John S. Mead,2013-12-01 This book covers Ford
Transit models with 4 cylinder diesel engines 2 2 litre 2198cc 2 4 litre 2402cc Workshop Manual for the 1 1/2 Ton, 2 Ton
and 3 Ton 'walk-thru' Models ,1960* Morris Minor 1000 Owner's Workshop Manual ,196? **Dodge & Plymouth Vans**
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Table of Contents Perkins 3012 Workshop Manual

1. Understanding the eBook Perkins 3012 Workshop Manual
 - The Rise of Digital Reading Perkins 3012 Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Perkins 3012 Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Perkins 3012 Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Perkins 3012 Workshop Manual
 - Personalized Recommendations
 - Perkins 3012 Workshop Manual User Reviews and Ratings
 - Perkins 3012 Workshop Manual and Bestseller Lists
5. Accessing Perkins 3012 Workshop Manual Free and Paid eBooks
 - Perkins 3012 Workshop Manual Public Domain eBooks
 - Perkins 3012 Workshop Manual eBook Subscription Services
 - Perkins 3012 Workshop Manual Budget-Friendly Options
6. Navigating Perkins 3012 Workshop Manual eBook Formats

- ePub, PDF, MOBI, and More
- Perkins 3012 Workshop Manual Compatibility with Devices
- Perkins 3012 Workshop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Perkins 3012 Workshop Manual
 - Highlighting and Note-Taking Perkins 3012 Workshop Manual
 - Interactive Elements Perkins 3012 Workshop Manual
- 8. Staying Engaged with Perkins 3012 Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Perkins 3012 Workshop Manual
- 9. Balancing eBooks and Physical Books Perkins 3012 Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Perkins 3012 Workshop Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Perkins 3012 Workshop Manual
 - Setting Reading Goals Perkins 3012 Workshop Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Perkins 3012 Workshop Manual
 - Fact-Checking eBook Content of Perkins 3012 Workshop Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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