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COOLING SYSTEM—N.3

To dismantle water pump (see fig. N3)

1. Remove water pump pulley by the use of a suitable tool (see fig. N3). The tool listed in the pulley can be used for this purpose.
2. Press water pump shaft (2) complete with bearings and impeller (7) out through rear of pump body (1).
3. Press shaft and bearing assembly out of impeller.
4. Remove ceramic counterface (6), seal (5) and thrust washer separate (4) from water pump shaft.

The water pump shaft and bearings are a complete assembly and can not be dismantled.

Note: Later water pumps are fitted with a one piece 'vector' type seal which includes the counterface and thrust (See fig. N4A).

To assemble water pump (see fig. N4)

1. With the shorter end of the water pump shaft to the front, press the shaft and bearing assembly (2) into rear of water pump (1) until the end of the bearing housing aligns with the front of the water pump body.
2. Fit thrust washer separate (4) end seal (5) with carbon face to rear of pump and flange against the inside face of water pump body.
3. Fit ceramic counterface (6) to shaft with ceramic insert towards seal.
4. With a support on the front end of the water pump shaft, press impeller (7), with blades towards, on rear of shaft until there is a clearance of 0.25 mm (0.010 in) to 0.51 mm (0.020 in) between blades of impeller and pump body (see fig. N5).
5. Ensure pump turns freely.
6. Fit any sealwires that can not be put in place before the pulley is fitted. These sealwires have aluminium sealing washers.
7. With a support on the impeller end of the water pump shaft, press on water pump pulley until the front end of pulley aligns with front end of shaft. Where the fan mounting face is extended forward (see fig. N6), press the pulley on the water pump shaft until the fan mounting face is 1.80-1.89 mm (0.071 in) from the rear face of the pump body.
8. Check the clearance again between impeller blades and water pump body and ensure pump turns freely.

Note: Where a water pump is fitted with a ceramic seal and the impeller is run without contact to the water pump, the carbon seal and ceramic counterface can get very hot and will cause cracks in the ceramic. This can cause water to leak from the pump and does not always indicate that the seals have been fitted wrongly.



Fig. N3

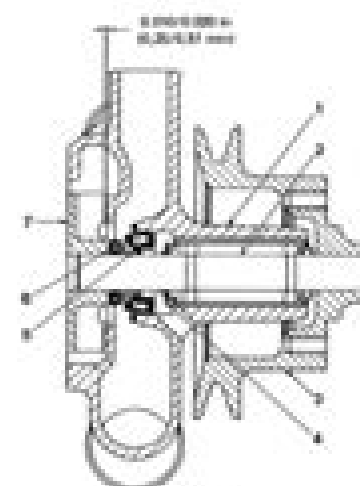


Fig. N4

Water Pump Assembly

1. Pump Body
2. Shaft and Bearing Assembly
3. Pulley
4. Thrustwasher
5. Seal
6. Ceramic Counterface
7. Impeller

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C Cleary



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Technical Release, 1975 *Monthly Catalogue, United States Public Documents*, 1987-07 National Library of Medicine Audiovisuals Catalog National Library of Medicine (U.S.), *Forestry Economics* John E. Wagner, 2011-07-26 Forestry Economics introduces students and practitioners to all aspects of the management and economics of forestry The book adopts the approach of managerial economics textbooks and applies this to the unique processes and problems faced by managers of forests While most forestry economics books are written by economists for future economists what many future forest and natural resource managers need is to understand what economic information is and how to use it to make better

business and management decisions John E Wagner draws on his twenty years of experience teaching and working in the field of forest resource economics to present students with an accessible understanding of the unique production processes and problems faced by forest and other natural resource managers There are three unique features of this book The first is its organization The material is organized around two common economic models used in forest and natural resources management decision making The second is the use of case studies from various disciplines Outdoor and Commercial Recreation Wood Products Engineering Forest Products and Forestry The purpose of these case studies is to provide students with applications of the concepts being discussed within the text The third is revisiting the question of how to use economic information to make better business decisions at the end of each chapter This ties each chapter to the preceding ones and reinforces the hypothesis that a solid working knowledge of these economic models and the information they contain are necessary for making better business decisions This textbook is an invaluable source of clear and accessible information on forestry economics and management for not only economics students but for students of other disciplines and those already working in forestry and natural resources

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