

MAINTENANCE MANUAL

— Applicable Model —

MODEL OMV-65/50

SERIAL-1310-AÑO 1997

— Applicable NC Unit —

MSC-516 (MF-M6)

MSD-516 (MORIC-M6F)

MSC-680 (MY-M6)

MSD-680 (MORIC-M6Y)

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MORI SEIKI

Mori Seiki Maintenance Manual

M Lipman



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John W. Sutherland,David A. Dornfeld,Barbara S. Linke,2018-08-14 Over the last several years manufacturers have expressed increasing interest in reducing their energy consumption and have begun to search for opportunities to reduce their energy usage In this book the authors explore a variety of opportunities to reduce the energy footprint of manufacturing These opportunities cover the entire spatial scale of the manufacturing enterprise from unit process oriented approaches to enterprise level strategies Each chapter examines some aspect of this spatial scale and discusses and describes the opportunities that exist at that level Case studies demonstrate how the opportunity may be acted on with practical guidance on how to respond to these opportunities Job Shop Lean Shahrukh A. Irani,2020-05-04 In the 1950 s the design and implementation of the Toyota Production System TPS within Toyota had begun In the 1960 s Group Technology GT and Cellular Manufacturing CM were used by Serck Audco Valves a high mix low volume HMLV manufacturer in the United Kingdom to guide enterprise wide transformation In 1996 the publication of the book Lean Thinking introduced the entire world to Lean Job Shop Lean integrates Lean with GT and CM by using the five Principles of Lean to guide its implementation 1 identify value 2 map the value stream 3 create flow 4 establish pull and 5 seek perfection Unfortunately the tools typically used to implement the Principles of Lean are incapable of solving the three Industrial Engineering problems that HMLV manufacturers face when implementing Lean 1 finding the product families in a product mix with hundreds of different products 2 designing a flexible factory layout that fits hundreds of different product routings and 3 scheduling a multi product multi machine production system subject to finite capacity constraints Based on the Author s 20 years of learning teaching researching and implementing Job Shop Lean since 1999 this book Describes the concepts tools software implementation methodology and barriers to successful implementation of Lean in HMLV production systems Utilizes Production Flow Analysis instead of Value Stream Mapping to eliminate waste in different levels of any HMLV manufacturing enterprise Solves the three Industrial Engineering problems that were mentioned earlier using software like PFAST Production Flow Analysis and Simplification Toolkit Sgetti and Schedlyzer Explains how the one at a time implementation of manufacturing cells constitutes a long term strategy for Continuous Improvement Explains how product families and manufacturing cells are the basis for implementing flexible automation machine monitoring virtual cells Manufacturing Execution Systems and other elements of Industry 4 0 Teaches a new method Value Network Mapping to visualize large multi product multi machine production systems whose Value Streams share many processes Includes real success stories of Job Shop Lean implementation in a variety of production systems such as a forge shop a machine shop a fabrication facility and a shipping department Encourages any HMLV manufacturer planning to implement Job Shop Lean to leverage the co

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