

THE ENGINE

GENERAL DESCRIPTION.

The six-cylinder, overhead-camshaft engine is built in unit construction with a single-plate dry clutch and four-speed synchromesh gearbox.

It has a robust six-throw camshaft, carried in four removable white-metal steel-backed bearings fitted with out-shims.

The thrust is taken by the rear bearing, which is flanged for this purpose.

The connecting rod big-end bearings are also removable white-metal lined steel-backed bearings fitted with out-shims. The little-end, embracing the gudgeon pin, is slotted and fitted with a clamp screw and spring washer, which serve to lock it solidly to the gudgeon pin.

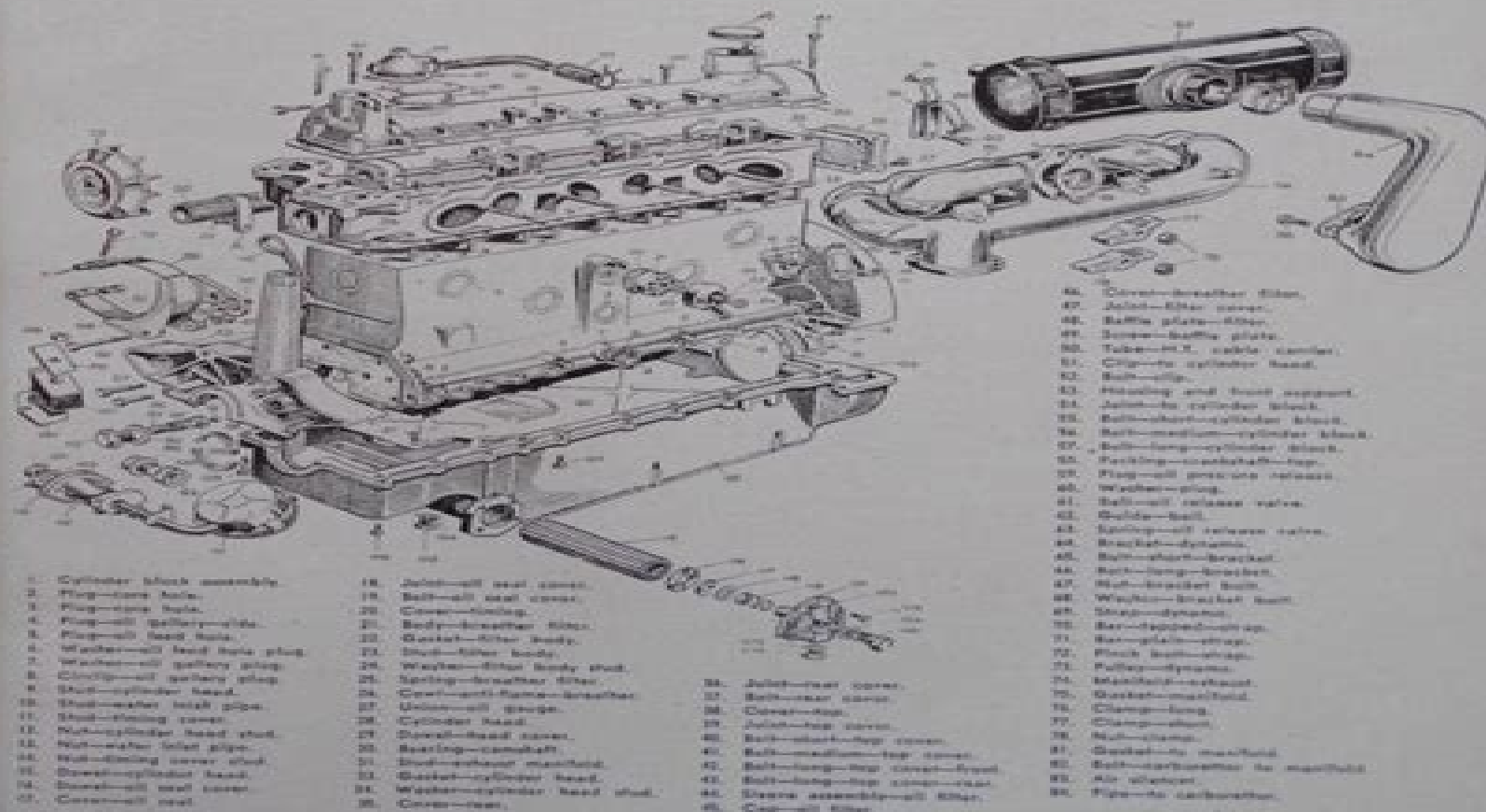


FIG. 1—THE ENGINE COMPONENTS (WITH HOME TYPE AIR CLEANER).

(Continued on page 8)

Morris Cp725 Parts Manual

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