

and 1086 with internal steering cylinder use American Coleman units. All models equipped with external steering cylinder use Elwood 4-wheel drive units.

American Coleman front axle assembly consists of a one-piece center housing having flanged ends to which stub axle ends are bolted. Wheel spindles and wheel hubs are carried on tapered roller bearings. The axle center housing incorporates a straddle mounted pinion and a four pinion differential gear unit. Full floating axles extend outward from the differential and attach the Carden type universal joints located inside wheel hubs.

Elwood front axle assembly consists of a one-piece center housing having ball type pivot ends to which steering knuckles are attached. The steering knuckles and end housings are carried on tapered roller bearings. The axle center housing incorporates a straddle mounted pinion and a four pinion differential gear unit. Drive shafts extend outward from the differential and attach to planetary type end housings. The shafts pivot on universal joints located inside the steering knuckles. The planetary gears are carried on needle bearings.

Power for the front axle assembly is taken from a gear reduction unit (transfer

case) which is bolted to left side of tractor rear frame and driven by an idler gear on reverse idler shaft of the range transmission. The reduction unit and front axle are connected by a drive shaft fitted with two conventional universal joints of which the rear has a slip joint that compensates for oscillation of front axle.

The gear reduction unit (transfer case) has a shifting mechanism which permits shifting to neutral, thus disconnecting power to the front axle. Gear sets with various ratios are available for the reduction unit to match front and rear tire size combinations. Therefore, it is essential that correct front and rear tire sizes be used with the correct gear set. If a change in tire sizes or gear sets is contemplated, contact International Harvester Company for information concerning proper combinations.

WHEEL AND PIVOT BEARINGS (AMERICAN COLEMAN)

Models So Equipped

10. WHEEL BEARINGS. Wheel bearings should be removed, cleaned and repacked annually. Removal of inner wheel bearing requires removal of hub assembly.

Paragraph 10

To remove both wheel bearings, refer to Fig. 7 and proceed as follows: Support axle assembly, then remove wheel cover (51) and the wheel and tire assembly. Clip and remove lock wire from axle retaining cap screws, then remove cap screws and tapered bushings (47) and remove axle by pulling straight outward as shown in Fig. 8.

NOTE: Use caution when removing axle shaft not to damage the oil seal (21—Fig. 7) located in center housing as shown in Fig. 9. Swing power yoke (41—Fig. 8) aside, straighten tabs of retainer plates (25—Fig. 10), then unbolt and remove bearing plate (34) and shims (24). Outer wheel bearing, power yoke, compensating ring and hub can now be removed from spindle. See Fig. 11.

To remove inner wheel bearing (33—Fig. 7) from spindle (22), loosen jam nut and adjusting screw (23), then position a small punch against outer end of adjusting wedge (30—Fig. 11) and bump wedge inward until clamp ring (31) is free and remove clamp ring. Insert a pin punch through knock-out holes provided in the spindle and bump on in-

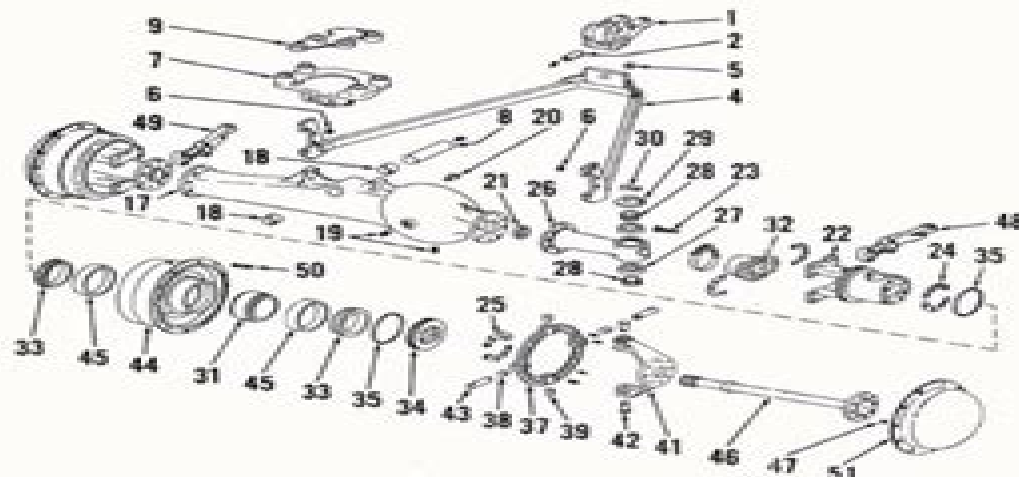


Fig. 7—Exploded view of American Coleman front drive axle used on tractors equipped with "All Wheel Drive". Axle shown is used on tractors with internal steering cylinder.

- | | | | |
|------------------------|---------------------------|-----------------------|-----------------------|
| 1. Stay bar support | 20. Nut | 39. Bearing cap | 43. Power yoke |
| 2. Rear pivot pin | 21. Oil seal | 40. Adjusting wedge | 42. Yoke pin |
| 3. Stay rod | 22. Spindle | 41. Clamp ring | 43. Hub pin |
| 4. Stay rod | 23. Wedge adjusting screw | 42. Nut | 44. Hub |
| 5. Guard washer | 24. Shim | 43. Wheel bearing | 45. Bearing cap |
| 6. Axle support | 25. Lock plate | 44. Bearing plate | 46. Axle shaft |
| 7. Pivot pin | 26. Axle stub | 45. Compensating ring | 47. Exposed bushing |
| 8. Center steering arm | 27. Bearing cap | 46. Bushing | 48. Steering arm R.H. |
| 9. Housing | 28. Pivot bearing | 47. Bushing | 49. Wheel cover |
| 10. Bushing | | | |
| 11. Plug | | | |

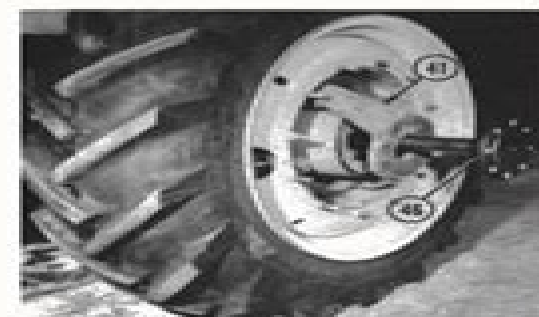


Fig. 8—View showing axle (46) being removed. Item (41) is power yoke. Refer also to Fig. 9.



Fig. 9—When removing axle use caution not to damage the oil seal (21) shown. Differential and center have been removed for clarity.

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off by the disc shaped valve and the entire cooling system will consist of the block head outlet hose under the driver's seat radiator lower radiator tank thermostat expansion aux tank heaters et al until things cool