- Apply Tooling (A) to new O-ring seal. Install O-ring seal to elbow (4). Apply Tooling (A) to the bore of elbow. Position elbow (4) to exhaust gas cooler (8). Install the washers and the bolts. Tighten the bolts finger tight.
- Loosely assemble clamps (1) and (2) to bellows (3). Install bellows (3) to exhaust gas cooler (8) and the exhaust manifold.

Note: Ensure that the flow arrow is pointing towards the exhaust cooler. Total misalignment of the bellows is 1.50 mm (0.060 inch) lateral and 1.50 mm (0.060 inch) axial.

- Tighten boilts (5) and fasteners (7) to a torque of 55 N·m (41 lb ft)
- Tighten the bolts for the elbow (4) to a torque of 12 N·m (106 lb in).
- Tighten the boits for the elbow (6) to a torque of 28 N·m (21 lb ft).
- Tighten clamps (1) and (2) to a torque of 7.5 N·m. (66 lb in).

106175138

#### Electronic Unit Injector -Remove

#### Removal Procedure

Table 2

Required Tools			
Tool	Part Number	Part Description	Qty
A	27610288	Pry Bar	- 1

#### Start By:

a. Remove the rocker shaft assemblies. Refer to Disassembly and Assembly, "Rocker Shaft and Pushrod - Remove" for the correct procedure.

#### NOTICE

Ensure that all adjustments and repairs that are carried out to the fuel system are performed by authorized personnel that have the correct training.

Before beginning ANY work on the fuel system, refer to Operation and Maintenance Manual, "General Hazard Information and High Pressure Fuel Lines" for safety information.

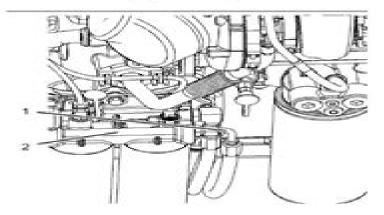
Refer to System Operation, Testing and Adjusting, "Cleanliness of Fuel System Components" for detailed information on the standards of cleanliness that must be observed during ALL work on the fuel system.

#### NOTICE

Care must be taken to ensure that fluids are contained during performance of inspection, maintenance, testing, adjusting and repair of the product. Be prepared to collect the fluid with suitable containers before opening any compartment or disassembling any component containing fluids.

Dispose of all fluids according to local regulations and mandates.

1. Turn the fuel supply to the OFF position.



Bluestration 26

000007554

Disconnect hose (1) from fuel filter base (2) in order to drain fuel from the cylinder head.

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SJ Ball

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#### **Table of Contents Perkins 2200 Series Operation Manual**

- 1. Understanding the eBook Perkins 2200 Series Operation Manual
  - The Rise of Digital Reading Perkins 2200 Series Operation Manual
  - Advantages of eBooks Over Traditional Books
- 2. Identifying Perkins 2200 Series Operation Manual
  - Exploring Different Genres
  - $\circ\,$  Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Perkins 2200 Series Operation Manual
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Perkins 2200 Series Operation Manual

- Personalized Recommendations
- Perkins 2200 Series Operation Manual User Reviews and Ratings
- Perkins 2200 Series Operation Manual and Bestseller Lists
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- 6. Navigating Perkins 2200 Series Operation Manual eBook Formats
  - o ePub, PDF, MOBI, and More
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  - Perkins 2200 Series Operation Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Perkins 2200 Series Operation Manual
  - Highlighting and Note-Taking Perkins 2200 Series Operation Manual
  - Interactive Elements Perkins 2200 Series Operation Manual
- 8. Staying Engaged with Perkins 2200 Series Operation Manual
  - o Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Perkins 2200 Series Operation Manual
- 9. Balancing eBooks and Physical Books Perkins 2200 Series Operation Manual
  - Benefits of a Digital Library
  - o Creating a Diverse Reading Collection Perkins 2200 Series Operation Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Perkins 2200 Series Operation Manual
  - Setting Reading Goals Perkins 2200 Series Operation Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Perkins 2200 Series Operation Manual

- Fact-Checking eBook Content of Perkins 2200 Series Operation Manual
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
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