

Valve springs - vehicle, M50 and M50T engines

Fitted length	34.7 mm (1.37 in)
Load at fitted length	150 N (34.5 lbf) to 20.2 kgf
Number of active coils	4.5
Number of damper coils	0
Direction of coils	Left hand
Identification colour	Orange

Valve springs - S50 and M50 engines

Fitted length	34.7 mm (1.37 in)
Load at fitted length	142 (137 N (32.58 lbf) to 14.5 (13.0) kgf
Number of active coils	5.2
Number of damper coils	0
Direction of coils	Left hand
Identification colour	White

Pistons and skirts**Materials:**

- Vehicle, M50 and M50T engines
- S50 and M50 engines

Steel
Cast iron

Outside diameter of skirt	71.725/71.745 mm (2.8240/2.8480 in)
Clearance of skirt in cylinder head	0.050/0.055 mm (0.0020/0.0022 in)
Thickness of skirt head	6.65/6.93 mm (0.2736/0.273 in)
Skirt length:	
- Vehicle, M50 and M50T engines	25.7/26.3 mm (1.01/1.04 in)
- S50 and M50 engines	25.7/26.3 mm (1.01/1.04 in)
Skirt thickness	Range of 48 girths from 2.085 mm (0.081 in) to 2.405 mm (0.094 in) in grades of 0.025 mm (0.001 in)

Camshaft

Diameter of front and rear journals	47.860/47.875 mm (1.8853/1.8880 in)
Diameter of centre journal	47.865/47.875 mm (1.8881/1.8880 in)
Clearance of journals in bores:	
- Front and rear	0.040/0.094 mm (0.0017/0.0037 in)
- Centre	0.040/0.095 mm (0.0017/0.0038 in)
Diameter for pulley hub	36.58/36.61 mm (1.440/1.441 in)
Cam lift - vehicle, M50 and M50T engines:	
- Intake and exhaust	9.344/9.724 mm (0.3717/0.3826 in)
Cam lift - S50 and M50 engines:	
- Intake camshaft part number 1, 141DF111	9.344/9.094 mm (0.3480/0.3580 in)
- Intake camshaft part number 1, 141DF021	9.344/9.375 mm (0.3681/0.3690 in)
- Exhaust	9.344/9.524 mm (0.3679/0.3750 in)
End float	0.11/0.27 mm (0.004/0.011 in)
Maximum permissible end float in service	0.50 mm (0.020 in)
Width of recess for thrust washer	6.65/6.72 mm (0.262/0.269 in)
Camshaft thrust washer	
Type	1 807 weather fitted in camshaft cover
Thickness	6.80/6.85 mm (0.268/0.274 in)
Transition fit of thrust washer in camshaft cover recess	± 0.05 mm (± 0.002 in)

Perkins M80t Manual

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Table of Contents Perkins M80t Manual

1. Understanding the eBook Perkins M80t Manual
 - The Rise of Digital Reading Perkins M80t Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Perkins M80t Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Perkins M80t Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Perkins M80t Manual
 - Personalized Recommendations
 - Perkins M80t Manual User Reviews and Ratings
 - Perkins M80t Manual and Bestseller Lists
5. Accessing Perkins M80t Manual Free and Paid eBooks
 - Perkins M80t Manual Public Domain eBooks
 - Perkins M80t Manual eBook Subscription Services

- Perkins M80t Manual Budget-Friendly Options
- 6. Navigating Perkins M80t Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Perkins M80t Manual Compatibility with Devices
 - Perkins M80t Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Perkins M80t Manual
 - Highlighting and Note-Taking Perkins M80t Manual
 - Interactive Elements Perkins M80t Manual
- 8. Staying Engaged with Perkins M80t Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Perkins M80t Manual
- 9. Balancing eBooks and Physical Books Perkins M80t Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Perkins M80t Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Perkins M80t Manual
 - Setting Reading Goals Perkins M80t Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Perkins M80t Manual
 - Fact-Checking eBook Content of Perkins M80t Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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