

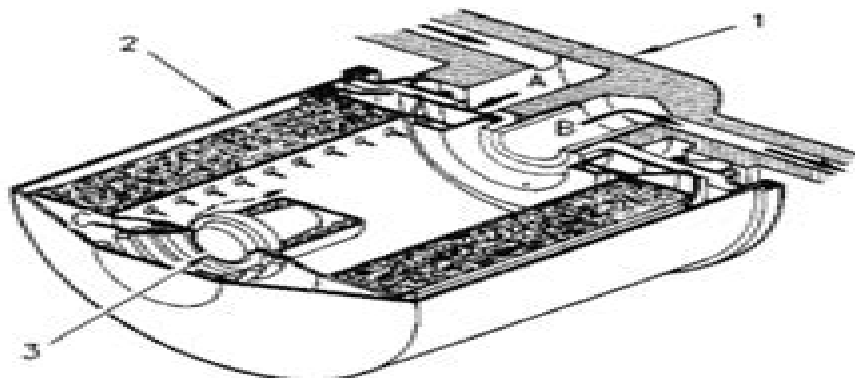


Illustration 1

g00456807

Oil filter with bypass valve

(1) Cylinder block

(2) Oil filter

(3) Bypass valve

Pressure to open bypass valve ...  $69 \pm 14$  kPa ( $10 \pm 2$  psi)

(A) Engine oil flow from the oil pump to the oil filter

(B) Engine oil flow from the oil filter

(C) Engine oil flow around an open bypass valve

## Specifications

3624C Engine for Caterpillar Built Machines

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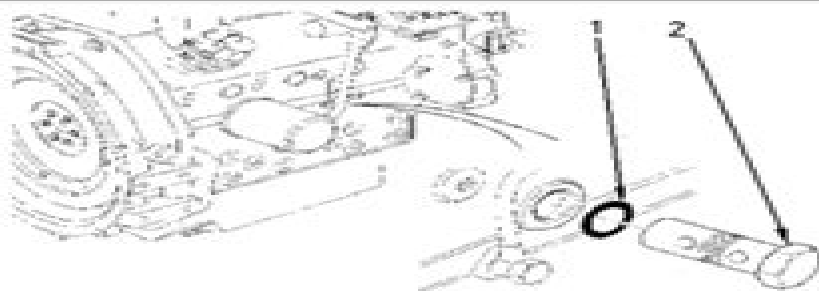
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## Engine Oil Relief Valve

SMCS - 1315



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**William Boddy**



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