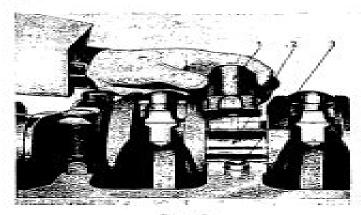


Fig. H.2.
View of Crankcase showing serial numbers and identification numbers.

Reptacement bearings can be supplied 0.010 in 10.25 mml, 0.020 in 10,508 mml and 0.030 in 10,782 mml undersite.

Crankshaft End Float

The crankshaft and float is controlled by detachable thrust washers fitted each side of the rear main beening app and the cylinder block half housing. The lower halves of these thrust washers fitted in the rear main bearing cap have suitable locating lugs to prevent them from turning out of position. Fit the crankshaft thrust washers to each side of the bearing housing with the vertical oil grooves facing outwards. See Figs. H.4 and H.5.



Main Bearing Cap. 2. Main Bearing Journal.
 Dowel.

CRANKSHAFT AND MAIN BEARINGS-H.3

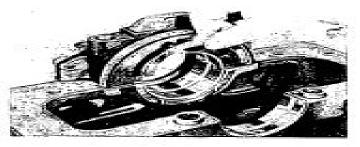


Fig. H.4.
Showing correct location of Cranksheft Thrust Westers.
(Cranksheft Removed).

To check the crankshaft end float, push the crankshaft forward as far as it will go and using feeler gauges check the gap between the machined shoulder on the crankshaft whose washer. See Fig. H.6.

Check the gap on the other side of the real main bearing with the bottom half housing of the oil and removed and the crankshaft pushed back as far as it will go.

The clearances both sides of the bearing should be impleidentical. The manufacturers production times for the cranishaft end float are given in the Technical Data.

To Remove Crankshaft

1. Remove the engine from its application.



Fig. H.5.
Rear Main Bearing Cap.
1. On Drain Holes.
2. Bearing Shell.
3. Thrust Washer.
4. Bearing Cap.

5. Cork Seat.

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SJ Ball

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