

MODEL 25DL-HP



The Parametrics Model 25DL-HP Ultrasonic Thickness Gauge is uniquely designed for materials such as fiberglass, composites, rubber, and castings that are difficult or impossible to measure using standard ultrasonic thickness gauges. Its low frequency capability and high penetration (HP) electronics offers unmatched penetration in these materials which tend to scatter and absorb ultrasound energy due to conditions such as grain structure and internal fibers. The 25DL- HP's extensive datalogger allows you to store, recall, and transmit over 5000 thickness readings along with alphanumeric Identification Codes.

- Wide thickness range 0.040 to 20 inches (1-500mm) depending on application.
- Special Mode using M2008 transducer for fiberglass with transducer temperature compensation
- Can be used to make sound velocity measurements to monitor the degree of nodularity in castings and variations of density in fiberglass/composite applications

The instrument is supplied with the following transducers

Part Number	Frequency MHz	Element Diameter
M2008	0.5	25mm
M102-SB	1.0	25mm
M106-SB	2.25	13mm

- Uses contact, delay time, and immersion transducers
- Resolution up to 0.0001" (0.001mm)
- 5-Digit LCD with Backlight, 0.5 inches (12.7mm) numerals. Viewable area 2.2 x 1.5 inches (56.3mm x 38.4mm)
- Electrofluorescent backlit display. Contrast is keypad adjustable
- Min/Max Mode, keypad selectable
- Hold/Blank display, keypad selectable
- Alarm Mode with programmable Hi-Low alarm setpoints with audible and visual indicators
- Differential Mode, keypad selectable
- Application Auto-Recall with internal parameters and calibration for a wide variety of transducers.

Stored Standard Setups and Stored Custom Setups

- PC Scope allows measurement waveforms with gates and thickness readings to be viewed live on a computer
- Measurement Rate of 1, 2, 5, or 10 measurements per second
- Battery with 6V Rechargeable NiCad battery pack. Optional replaceable alkaline "AA" cells
- Battery life 30 hrs nominal (normal operation), Nicad
- Low battery indicator
- Battery Charge Time: 7 hours using provided charger
- Auto Power Off: 6 to 18 minutes (selectable) after last measurement or keystroke or when voltage is too low

Panametrics Model 25dl Operators Manual

Richard Bailey



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