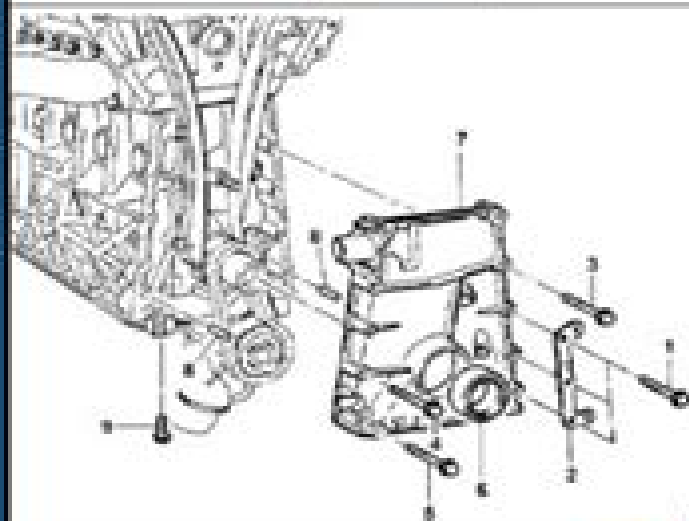


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B1-38 M162 ENGINE MECHANICAL

TIMING GEAR CASE COVER

Working Work : Removal of cylinder head front cover
Removal of alternator bracket
Removal of timing device
Removal of belt pulley and vibration damper



1. Bolt (M6 x 65, 3 pieces)	22.5-27.5 Nm	6. Seal	
2. A/C Bracket		7. Timing	
3. Bolt (M6 x 65, 3 pieces)	22.5-27.5 Nm		
4. Bolt (M6 x 40, 1 piece)	22.5-27.5 Nm		
5. Bolt (M6 x 60, 1 piece)	22.5-27.5 Nm		

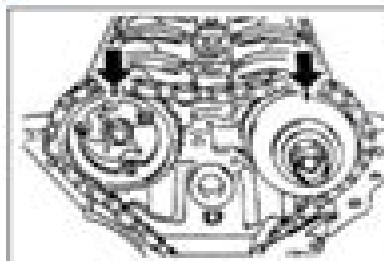
Removal & Installation Procedure

Put the alignment marks (arrows) on camshaft sprocket.

Unscrew the A/C bracket bolts and remove the bracket.

Installation Notice

Tightening Torque : 22.5 - 27.5 Nm



B1-18 M162 ENGINE MECHANICAL

ALTERNATOR

PDF
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1. Bolt (M6)	22.5-27.5 Nm	4. Bolt (M6 x 75, 1 piece)	22.5-27.5 Nm
2. Bolt (M6 x 30, 3 pieces)	22.5-27.5 Nm	5. Bolt (M6 x 75, 1 piece)	22.5-27.5 Nm
3. Bolt (M6 x 40, 1 piece)	22.5-27.5 Nm		

Removal & Installation Procedure

Remove the drive belt.

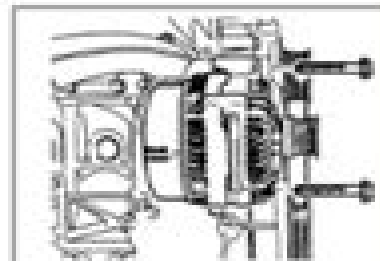
Remove the alternator.

Unscrew the alternator carrier bolts and remove the carrier.

Installation Notice

Tightening Torque : 10 - 15 Nm

Installation should follow the removal procedure in the reverse order.



Musso Repair Manual

Jin-Ying Zhang



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Table of Contents Musso Repair Manual

1. Understanding the eBook Musso Repair Manual
 - The Rise of Digital Reading Musso Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Musso Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Musso Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Musso Repair Manual
 - Personalized Recommendations
 - Musso Repair Manual User Reviews and Ratings
 - Musso Repair Manual and Bestseller Lists
5. Accessing Musso Repair Manual Free and Paid eBooks
 - Musso Repair Manual Public Domain eBooks
 - Musso Repair Manual eBook Subscription Services
 - Musso Repair Manual Budget-Friendly Options
6. Navigating Musso Repair Manual eBook Formats

- ePub, PDF, MOBI, and More
- Musso Repair Manual Compatibility with Devices
- Musso Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Musso Repair Manual
 - Highlighting and Note-Taking Musso Repair Manual
 - Interactive Elements Musso Repair Manual
- 8. Staying Engaged with Musso Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Musso Repair Manual
- 9. Balancing eBooks and Physical Books Musso Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Musso Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Musso Repair Manual
 - Setting Reading Goals Musso Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Musso Repair Manual
 - Fact-Checking eBook Content of Musso Repair Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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