

5 Test Countershaft Fit with Needles



Flip the gear over and repeat the process in step 4. Never use a dummy shaft to load needles. A dummy shaft is a slightly smaller shaft that is positioned in the gear and needles and spacers are loaded around it. You place the gear in the transmission with this shaft and then use the good shaft to push out the dummy shaft. I always say, "Dummy shafts are for dummies." You have no final visual with a dummy shaft. I run the actual countershaft that I will use through the countergear outside the transmission so that I

can feel for any high spots, possible binding, or a bent shaft. Simply hold the front needles in with your left hand and push the shaft through with your right. Pull the shaft out and it packs the needles for you.

6 Inspect Packed Needle Bearings



Once you remove the shaft you get a great view of the packed needles. This is something that you cannot do with the dummy shaft method.

7 Check Needle Bearing Space



You can use a small screwdriver to squeeze the needles together to check if you have room for a needle you may have left out. Again, this is something you cannot do with a dummy shaft.

Oil Slinger Installation

1 Install Oil Slinger on Input Shaft



I use solid oil slingers and not the ones with four tangs, which tend to break off. A solid slinger is on the shaft (left) and I'm holding a tanged slinger (right).

2 Install Front Bearing



Place the slinger on the input shaft and tap on the front bearing. Notice the way I'm gripping the punch while tapping the bearing. I drive it straight down the shaft until it's seated. I've also used a press for ones that have a really tight fit. If you have to press it on, support the bearing by the inner race and press the input shaft into it.

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RM Cervero



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