

SECTION I

Perkins 100 Series: 102-04/102-05/ 103-06/103-07/103-09/103-10

Perama: M20/M25/M30

DESCRIPTION; GENERAL

The Perkins 100 Series is a three cylinder four stroke, liquid cooled, compression ignition engine, designed for durability, low weight and compactness. The linerless cylinder block, three-piece helical gear train and flange mounted fuel injection pump on the engine cam, reduce frictional power loss, and engine weight. The special swirl pre-combustion chamber along with the small bore multi-cylinder design offers good fuel consumption, low noise and excellent startability.

The Perkins 100 Series offers easy maintenance with all service items on the right hand side of engine.

DESCRIPTION; COMPONENT ASSEMBLY

Cylinder Block:

The cylinder block is made from high grade cast iron with copper and chrome additives and is integral with the crankcase. The crankcase features four main bearings of the tunnel block design, with crankcase walls extending well below the crankshaft centre line for strength and rigidity. The cylinder bores are plateau honed for oil retention and extended ring life. The non-machined surfaces are sealed to ensure cleanliness.

Crankshaft:

The crankshaft is a chrome-molybdenum steel forging, fully machined, static and dynamically balanced with integral counterweights. All bearing surfaces are induction hardened. The axial location is by thrust washers at number four main bearing. The four main journals run in replaceable steel-backed cast copper/lead alloy bearings. The front of the crankshaft is keyed.

Pistons and Connecting Rods:

Pistons are cast from high silicon aluminium alloy and are heat treated for low weight with high strength and good thermal conductivity. The piston is fitted with three rings; two cast iron, chrome-faced compression rings and one steel, chrome-faced controlled oil ring. The

fully floating gudgeon pin (wrist pin) is made of chrome molybdenum steel alloy hardened by carburizing and retained by the conventional circlip method. The connecting rods are machined from high strength forged steel. The big end bearings are renewable steel-backed, copper/lead alloy overlay with tin plating. The small end bearings are a press fit plain bush of tin-backed lead/bronze.

Camshaft:

The camshaft is made of forged steel and is induction hardened. Three additional lobes at the front operate the fuel injection pump. At the rear a fuel lift pump eccentric is machined. The camshaft is supported by roller and needle bearings and lubricated by splash feed. The nose of the camshaft supports the tachometer drive, cam gear, governor weight cage and governor slider assembly.

Cylinder Head:

The cylinder head is made of high grade copper chrome cast iron. Lower speed engines have valve seats machined into the cylinder head, higher speed engines incorporate replaceable heat resistant alloy steel valve seats. Inlet and exhaust valves are made of high grade heat resistant alloy steel with tufrided stems and induction hardened heads. Each stem is fitted with a chrome molybdenum steel cap for long life.

The valves are operated by cold drawn seamless tube pushrods with hardened steel ball and forged cup ends. Flat based tappets are made from case carburized chrome molybdenum steel operating in machined bores in the cylinder block. The rocker shaft is an induction hardened hollow steel tube. Valve clearances are adjusted by hardened ball ended screws and locknuts.

Rocker Cover:

The cover is made of cast aluminium with an integral air intake, oil filler and crankcase breather. It is located in position by rocker pillar studs and secured by cap nuts.

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B Lingard



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Mitsubishi Pajero Automotive Repair Manual Larry Warren,John Harold Haynes,2005 Series NL NM NP NS NT with 3 0L 3 5L 3 8L petrol engines and 2 8L 3 2L diesel engines **Toyota Prius Repair and Maintenance Manual: 2004-2008** Bentley Publishers,2017-07 This Prius repair manual contains the essential information and know how you need to take the mystery out of servicing the Toyota Prius with Hybrid Synergy Drive You ll find step by step directions from safely disabling the high voltage system to real world practical repair and maintenance procedures and full color technical training Model and engine coverage 2004 2008 Prius NHW20 and 1NZ FXE Engines **Toyota Prado 1996-2008 Automobile Repair Manual** Max Ellery,2004-10-16 This comprehensive manual covers the complete Toyota Prado range of vehicles Detailed engine chapters covering all petrol gasoline and diesel engines It also covers the Hilux 4 Runner and Surf mechanicals Detailed comprehensive chapters cover the complete range of transmissions The manual also covers all other aspects of the vehicle from changing a light globe through to complete vehicle pull down YComprehensive chapters covering diagnostics and troubleshooting and also includes complete electrical wiring diagrams for the entire vehicle This comprehensive manual consists of over 500 pages of step by step instructions which will suite the DIY handyman through to the professional mechanic

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web thank you principal thank you for directing our kids to look and walk the right path you are the best principal this school has ever had we appreciate you i can still hear your words tingling in my ears it energizes me to focus on learning more and always be ready for opportunities that may come thank you so much ma conclusion

thank you letter to school principal letterspro com - Nov 08 2022

web sample letter senders name address line state zip code letter date recipients name address line state zip code subject normally bold summarizes the intention of the letter optional dear recipients name i would like to take this opportunity to express my gratitude to you

55 appreciation words for school principal from students - May 14 2023

web jun 11 2022 thank you for directing our kids to look and walk the right path you are the best principal as i hear your school students always refer to you 5 i can still hear your words tingling in my ears it energizes me to focus on learning more

and to always be ready for opportunities that may come

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web if you want to send a proper thank you note we recommend you to check out this thank you letter to teacher from principal this thank you message will capture your receiver s attention for sure expressing your sincere appreciation to the most superb school principal or teacher is worth putting in the effort