

**workshop
manual for
3.152 series
diesel engines
3.152 D3.152
3.1522 3.1524
T3.1524 and
D3.152M, 3HD46
marine engines.**



Perkins Engines Limited

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Katrin Zwirgmaier



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web the connection will be made with gusset plates of finnish birch plywood with a thickness of 12 mm the gusset plate has a clear coverage of 250 mm in the rafters and 100 mm in the post figure 1 the face grain is horizontal to the connection figure 1 members to be connected the fasteners that will be used are nails with a tensile strength

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web jun 28 2018 the plywood or osb thickness will be 3 8 7 16 15 32 19 32 23 32 giving this even more thought it would seem that certain gusset thicknesses and nail combinations would not be optimal if the possibility for clinching and double shear is not possible

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