2025 Tax Rate	Single	Married Filing Jointly	Married Filing Separately	Head of Household
10%	\$0 to \$11,925	\$0 to \$23,850	\$0 to \$11,925	\$0 to \$17,000
12%	\$11,926 to \$48,475	\$23,851 to \$96,950	\$11,926 to \$48,475	\$17,001 to \$64,850
22%	\$48,476 to \$103,350	\$96,951 to \$206,700	\$48,476 to \$103,350	\$64,851 to \$103,350
24%	\$103,351 to \$197,300	\$206,701 to \$394,600	\$103,351 to \$197,300	\$103,351 to \$197,300
32%	\$197,301 to \$250,525	\$394,601 to \$501,050	\$197,301 to \$250,525	\$197,301 to \$250,500
35%	\$250,526 to \$626,350	\$501,051 to \$751,600	\$250,526 to \$375,800	\$250,501 to \$626,350
37%	\$626,351 or greater	\$751,601 or greater	\$375,801 or greater	\$626,351 or greater

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 $\begin{array}{c} \text{web number of bolt stud bolt tightening sequence to follow 4 bolt flange 1 3 2 4 8 bolt flange 1 5 3 7 2 6 4 8 12 bolt flange 1 7 4 10 2 8 5 11 3 9 6 12 16 bolt flange 1 9 5 13 3 11 7 15 2 10 6 14 4 12 8 16 20 bolt flange 1 11 6 16 3 13 8 18 5 15 10 20 2 12 7 17 4 14 9 19 24 bolt flange \\ \end{array}$

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web ensure the bolt lengths allow for a minimum of 2 3 threads protruding beyond the top of the nut when tightened bolts must be tightened according to the below sequence options assemble bolts hand tight maximum 30 of final tightening torque as per below cross pattern sequences

tightening sequence inertech - Jul 13 2023

web step 1 liberally lubricate all load bearing surfaces including threads and flat washers then install and finger tighten all fasteners number the bolts flange according to the bolt torque sequence step 2 set the torque wrench to 1 3 of the target torque value and tighten in an order bolts 1 2 3 4 until all have been tightened

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web welcome to this interactive flange bolting calculator from hytorc the program computes recommended torque values bolting patterns tool selection and pump pressure settings for standard asme b16 5 and api 6a flanges under normal assembly conditions

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web tightening sequence the first pass lightly tighten the first bolt then move directly across or 180 degrees for the second bolt then move1 4 turn around the circle or 90 degrees for the third bolt and directly across for the fourth continue this sequence until all bolts are tightened when tightening a four bolt flange use a criss cross

bolt tightening sequence why it matters enerpac blog - Nov 05 2022

web dec 17 2020 bolt tightening sequence why it matters to complete a flange joint securely it is essential to control the stress variation in the flange joint components in the case of the gasket this needs to be compressed evenly across the flange face if you were to tighten adjacent bolts when those opposite remain loose the result will be

bolt tightening procedure piping designer - Jun 12 2023

web jan 10 2016 twelve bolt tightening sequence sequential order 1 2 3 4 5 6 7 8 9 10 11 12 rotation order 1 5 9 3 7 11 2 6 10 4 8 12 sixteen bolt tightening sequence sequential order 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 rotation order 1 9 5 13 3

11 7 15 2 10 6 14 4 12 8 16 twenty bolt tightening sequence

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