

INTRODUCTION

GENERAL

This section has descriptions and repair instructions for the Perkins 4.236 and the Perkins 4.2482 diesel engines. Checks and Adjustments and Troubleshooting procedures are included in this section.

DESCRIPTION

The 4.2482 engine is a modification of the 4.236 design to give decreased exhaust emissions and smoke. Some parts are not common to the two engines, but the repair procedures are similar. When the procedures or parts are different, a description is given for each engine.

The cylinder block is cast-iron and has cylinder liners that can be replaced. The 4.236 engine is available with two types of cylinder liners: either with a flange or

without a flange. Both Perkins engines made for Hyster Company normally have a flange on the cylinder liner.

The cylinder head is cast-iron and has an intake valve and an exhaust valve for each cylinder. The injectors are in the cylinder head. The overhead valve assembly is actuated by the camshaft found on the right side of the cylinder block.

The crankshaft has five main bearings. Number three main bearing is the thrust bearing and has thrust washers on each side of the main bearing.

The pistons are aluminum alloy castings. The piston for the 4.236 engine has five piston rings and a combustion chamber in the top of the piston. The piston for the 4.2482 engine has three piston rings. The combustion chamber in the 4.2482 engine is a modification of the 4.236 engine and is called a "squish lip" by the manufacturer.

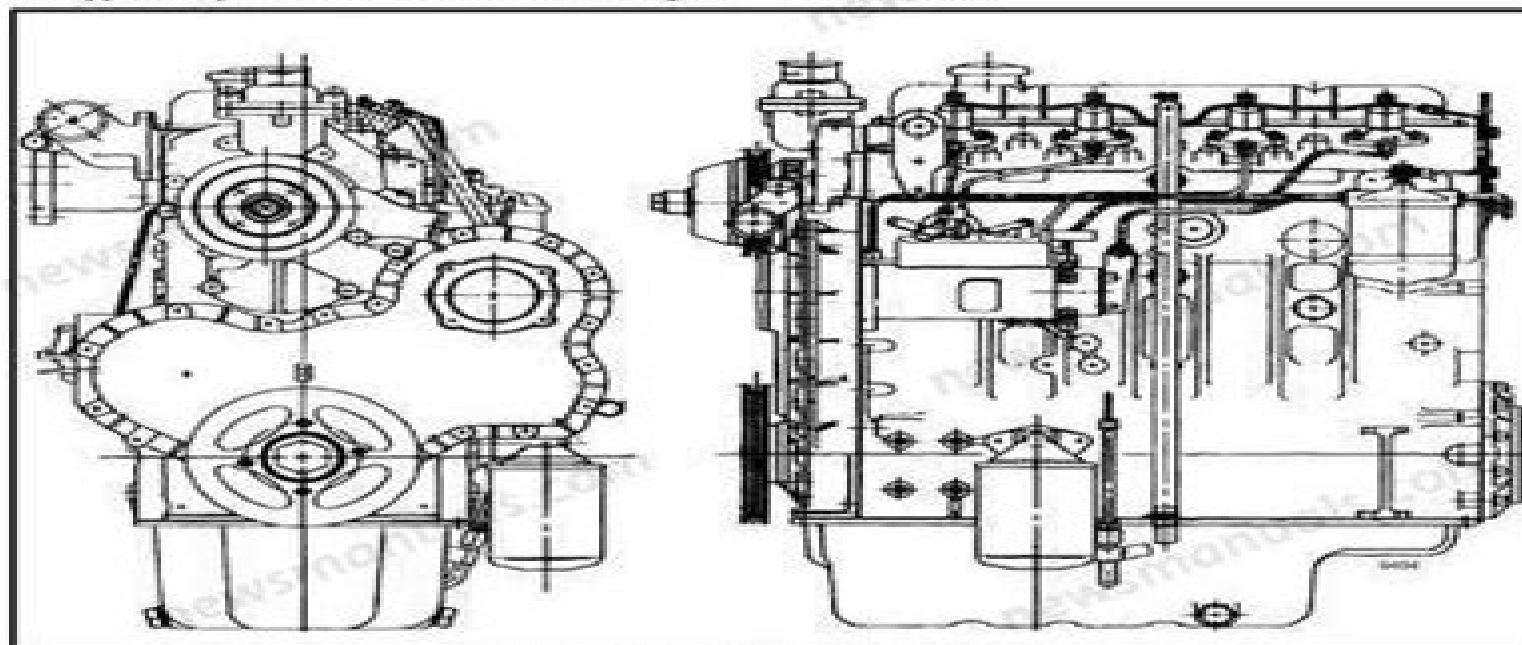


FIGURE 1. PERKINS 4.2482 ENGINE

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RJ Shavelson



Perkins 2400 Service Manual:

Chilton's Auto Repair Manual ,1964 Each edition includes information for that year and several previous years

Official Manual of the State of Missouri ,1957 *Canadian Mining Manual* ,1953 *Kootenai National Forest (N.F.), Miller West Fisher Project* ,2009 **Moody's Manual of Railroads and Corporation Securities** ,1917

Canadian Mining Journal's Reference Manual & Buyer's Guide ,1953 **Moody's Manual of Investments and Security Rating Service** ,1926 *Official Manual, State of Missouri* Missouri. Office of the Secretary of State,1969

The Modern Motor Engineer: Data sheets and wiring diagrams Arthur William Judge,1957 **Power Farming in Australia and New Zealand Technical Manual** ,1970 *The Oil Engine and Gas Turbine* ,1961 **McGraw Electric Railway Manual** ,1913 **Moody's Manual of Investments** John Sherman Porter,1929 American government securities 1928 53 in 5 annual vols v 1 Railroad securities 1952 53 Transportation v 2 Industrial securities v 3 Public utility securities v 4 Government securities 1928 54 v 5 Banks insurance companies investment trusts real estate finance and credit companies 1928 54 *Moody's Manual of Investments, American and Foreign* ,1916 **City Record** Boston (Mass.),1911 *Poor's Manual of Public Utilities; Street, Railway, Gas, Electric, Water, Power, Telephone and Telegraph Companies* ,1915

Boating ,1962-01 **Poor's Manual of Railroads** ,1903 **Poor's Manual of the Railroads of the United States** ,1904
With an appendix containing a full analysis of the debts of the United States the several states municipalities etc Also statements of street railway and traction companies industrial corporations etc statement omitted on later vols **Moody's Manual of Railroads and Corporation Securities. Government, State and Municipal Supplement** ,1917

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