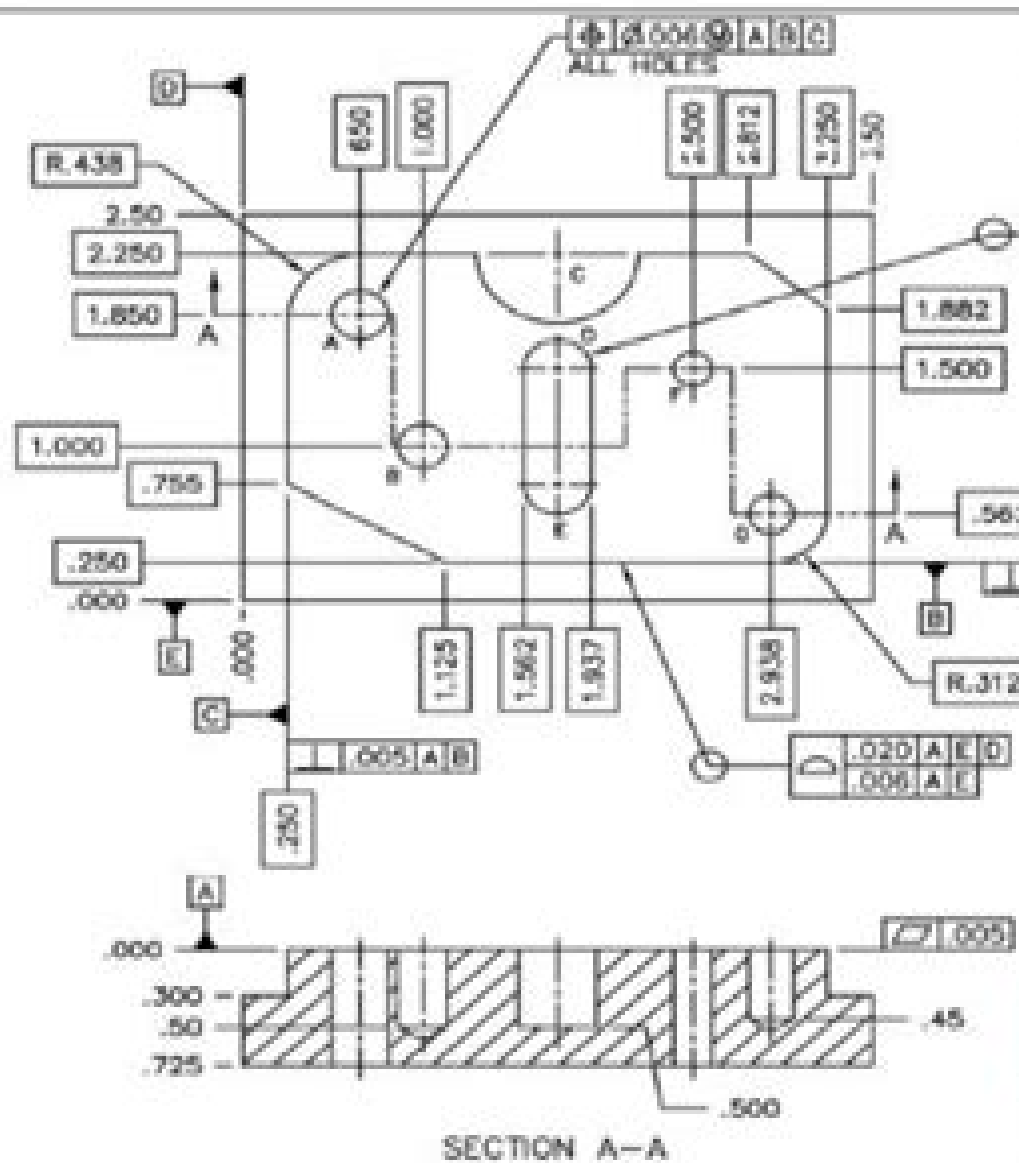




REV	DESCRIPTION	DATE	APPROVAL
A	UPDATED DRAWING AND TITLE BLOCK	3/7/05	LW
B	ADDED DIMENSIONS FOR SLOT	4/21/05	LW
C	REVISED DIMENSIONS FOR SLOT	11/11/08	LW

1. FEATURE	SIZE	X	Y
A	$\varnothing .312 \pm .002$		
B	$\varnothing .281 \pm .005$		
C	$R .438 \pm .002$	1.750	2.250
D	$\varnothing .1875$	1.750	1.500
E	$\varnothing .1875$	1.750	1.750
F	$\varnothing .213 \pm .002$		
G	$\varnothing .250 \pm .005$		

2. BREAK ALL SHARP EDGES: 1/64" MAXIMUM

3. SURFACE FINISH TO BE 63 MICRONS MAXIMUM

		MACHINING SKILLS LEVEL 1	
		Job Duty 2.10 CNC: Milling	
WORKER	DATE	05/21/08	MATERIAL ALUMINUM OR MILD STEEL 15 X 2.5 X 2.5
DWG CDR			
DWG APPR			
DATE FILED		DWG #00431	SHEET 1 OF 1

NIMS PROCEDURAL REQUIREMENTS

1. PROGRAM MUST BE WRITTEN IN LONG HAND - NO CAM
2. COORDINATE CALCULATIONS CAN BE FOUND WITH GEOMETRY OR TRIG
3. SUBMIT THE CALCULATIONS WITH THE PROGRAM
4. SUBMIT THIS PRINT-OUT COPY OF PROGRAM CODE (LONGHAND), AND WORKPIECE ALONG WITH THE PERFORMANCE AFFIDAVIT FOR EVALUATION

Nims Cnc Milling Study Guide

**Peter J. Hoffman, Eric S.
Hopewell, Brian Janes, Kent M. Sharp,
Jr.**

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