

in the relevant cast steel components, the letter N at the end of the grade designation of the steel casting shall be replaced by letter W. To increase the corrosion resistance properties, 0.3% to 0.5% copper may be added.

1009.2 Steel for Prestressing

The prestressing steel shall conform to any one of the following standards:

- Plain hard drawn steel wire conforming to IS:1785 (Part I) and IS:1785 (Part II)
- Cold drawn indented wire conforming to IS:6003
- High tensile steel bar conforming to IS:2090
- Uncoated stress relieved strands conforming to IS:6006
- Uncoated stress relieved low relaxation seven ply strand conforming to IS:14268

Data in respect of modulus of elasticity, relaxation loss at 1000 hours, minimum ultimate tensile strength, stress strain curve etc. shall be obtained from the manufacturer. Pre-stressing steel shall be subjected to acceptance tests prior to actual use in the works.

1009.3 Reinforcement/Untensioned Steel

1009.3.1 Reinforcing Bars

For plain and reinforced cement concrete (PCC and RCC) or prestressed concrete (PSC) works, the reinforcement/untensioned steel as the case may be, shall consist of the following grades of reinforcing bars.

Table 1000-3 : Grades of Reinforcing Bars

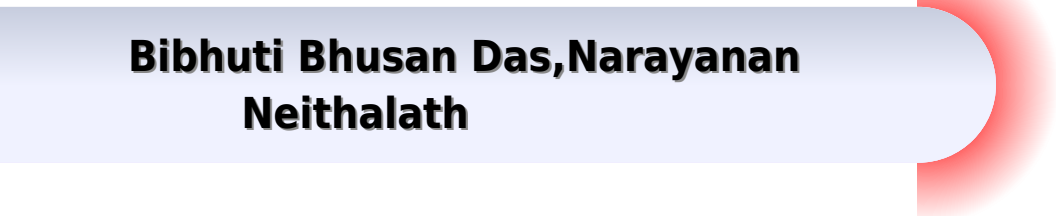
Grade Designation	Bar Type Conforming to Governing Specifications	IS Characteristic Strength f_y MPa	Elastic Modulus GP
Fe240	IS:432 Part I Mild Steel	240	200
Fe 415	IS:1786 High Strength Deformed Steel Bars (HSD)	415	200
Fe 500 or Fe 500D	IS:1786 High Strength Deformed Steel Bars (HSD)	500	200
Fe 550 or Fe 550D	IS:1786 High Strength Deformed Steel Bars (HSD)	550	200
Fe 600	IS:1786 High Strength Deformed Steel Bars (HSD)	600	200

Note : If any grade of steel given in the above table is not available steel of next higher grade may be used.

All steel shall be procured from 'Original producers' who manufacture billets directly from iron ores and roll the billets to produce steel conforming to IS:1786. No re-rolled steel shall

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**Bibhuti Bhusan Das,Narayanan
Neithalath**



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