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web ra roughness average in micrometers or microinches rms root mean square in microinches cla center line average in microinches rt roughness total in microns n n e w i s o g r a d e s c a l e n u m b e r s c u t o f f l e n g t h l e n g t h r e q u i r e d f o r s a m p l e

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