

1-4. SELECTING PIPE SIZE AND OPTIONAL DIFFERENT-DIAMETER JOINTS

The diameter of connection pipes differs according to the type and capacity of indoor units. Match the diameter of connection pipes for indoor and outdoor units according to the following table.

- If the diameter of connection pipes does not match the diameter of pipe and connections, use optional different-diameter joints.

Outdoor unit		Indoor unit capacity	
		Connection pipe size (Wall thickness) : Liquid / Gas	
R room	12000 ~ 18000 (Liquid / Gas)	22/25.4 (R) / 19/25.4 (G)	
		Optional different-diameter joint : Liquid / Gas	
A, B	9.52 / 9.52	- / -	

1-5. SELECTING THE INSTALLATION LOCATION

- Where it is not exposed to strong wind.
- Where outdoor is good and stable.
- Where rain or dirt will not collect can be avoided as much as possible.
- Where sunlight does not get absorbed by expansion caused by heat air.
- Where rigid wall or support is available to prevent the increase of expansion caused by vibration.
- Where there is no risk of combustible gas leak age.
- Where installing the unit at a high level for some to avoid the unit legs.
- Where it is at least 3 m away from the antenna of TV set or radio. (Expansion of the air conditioner may interfere with radio or TV reception. In some where reception is weak, the amplifier may be required for the air conditioner.)
- Install the unit horizontally.
- Please install it in an area not affected by snowfall or blowing snow. In areas with heavy snow, please install a canopy, a pedestal and/or some buffer board.

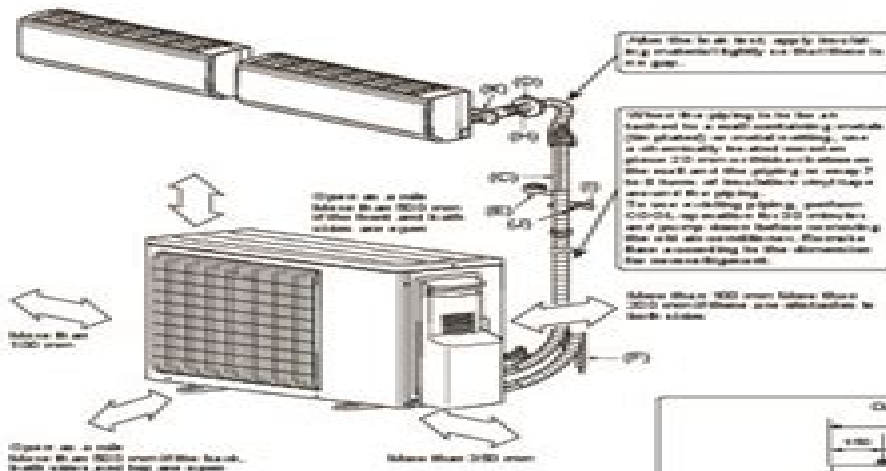
Note:

It is advisable to make a piping loop near outdoor unit so as to reduce vibration transmitted from there.

Note:

- When operating the air conditioner in low outside temperature, be sure to follow the instructions described below.
- Never install the outdoor unit in a place where the air interference with may be expected directly to wind.
- To prevent damage due to wind, install the outdoor unit with its air inlet side facing the wall.
- To prevent expansion to wind, it is recommended to install a buffer board on the air outlet side of the outdoor unit.
- Avoid the following places for installation where air conditioner trouble is liable to occur.
- Where flammable gas could leak.
- Where there is much machine oil.
- Damp places such as the seaside.
- Where outside gas is generated such as a hot spring.
- Where there is high-frequency or electric equipment.

1-6. INSTALLATION DIAGRAM



Units should be installed by means of contractor according to local code requirement.

ACCESSORIES

Check the following parts before installation.

(1) Drain pipe	1
----------------	---

PARTS TO BE PROVIDED AT YOUR SITE

(1A) Power supply cord*	1
(1B) Indoor/outdoor unit connecting wire*	1
(1C) Extension pipe (Refer to 1-4.)	1
(1D) Wall hole cover	1
(1E) Piping tape	1
(1F) Expansion air line hose	1
(1G) Car air PVC hose, 10 mm inner dia. or hard PVC pipe 1/2" ID	1
(1H) Refrigeration oil	Little amount
(1I) Putty	1
(1J) Pipe fixing band	2 for 2"
(1K) Fastener screw for (1J)	2 for 2"
(1L) Wall hole sleeve	1
(1M) Soft PVC hose, 10 mm inner dia. or hard PVC pipe 1/2" ID, (2" or 3" outer dia.)	1

* Note:

Please indoor/outdoor unit connecting wire (1B) and power supply cord (1A) at least 1 m away from the TV antenna wire.

The "ID" for (1B) to (1K) in the above table is equally to be used with indoor unit.



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